



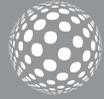
SAMPLE PREPARATION  
**SPECTRAL**  
**MM**





**AUTOMATIC, FINE  
SURFACE MILLING MACHINE**

# SPECTRAL MM



SPECTRAL MM is designed for automatic sample preparation of OES and XRF analysis. It is fast and efficient in providing high quality specimen surface thus saving time. SPECTRAL MM has advanced techniques and software with programmable HMI touch screen controls increasing the productivity, sample consistency and operator comfort. With the ability to store and recall preparation programs on the LCD screen, same consistent results are obtained. SPECTRAL MM is a perfect choice for milling of all non-ferrous materials. It can also be used for milling steels upto 55 HRC



## SPECTRAL MM

SPECTRAL MM is an automatic milling machine for fast milling of non-ferrous, iron&steel samples for emission and X-ray spectrometer analysis. Automatic fine surface milling guarantees the highest level of reproducibility through automatic processing of the specimen. SPECTRAL MM has a robust and reliable design with low noise and emission levels. It is completely enclosed and sound-insulated with LED spot-light. The front cover can be completely opened for easy access to all sides.

SPECTRAL MM is equipped with automatic sample feed with fine speed control. Fast advance and reverse are available. All important parameters of the milling process like feedrate, milling depth, spindle speed are adjustable on the touch screen LCD. The spindle speed can be adjusted to different materials to achieve optimum surfaces. Reproducible flat surfaces are obtained with column mounted on taper bearings.

SPECTRAL MM is suitable for different sample shapes (cylindrical, mushroom shaped etc.) with diameters upto 60 mm. It can be fitted with special cutter head with diamond or tungsten carbide tips. The clamping devices are available as optional accessories.

Running a small job on a big machine can be inefficient, and may even cut into profits. Spectral MM provide an economical solution for milling iron, steel and stainless steel samples upto 50 - 55 HRC and max 80 samples per shift in a compact package that is loaded with full-size features.

Spectral MM is perfect for small to medium size foundries or plants. And it's a valuable addition for plants needing a "second-op" machine, or an additional sample milling machine where space is limited.

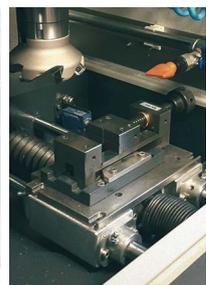
SPECTRAL MM is equipped with highest level of safety standards. Several safety circuits guarantee optimum protection for the operator. An electronic brake system is integrated to the system for rapid stop of the milling head. The interlocking safety device does not allow the hood to be opened before the milling motor is stopped.



3-Jaw Chuck



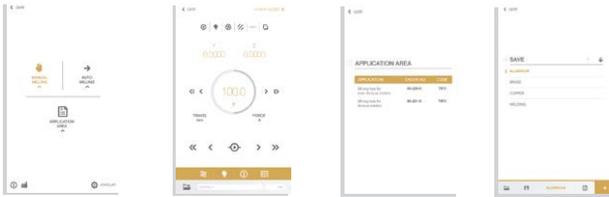
Pneumatic Clamping Device



Mechanical Sample Clamping Device



HMI touch screen controls with various milling methods and database with milling programs and maintenance monitoring



### Multi-pass Milling

SPECTRAL MM can be programmed to make multi-pass milling operations. It is possible to set the number of passes and the milling depth of each pass which can be stored under a program number or name.

### Programmable Return Positions

SPECTRAL MM has 3 different stop modes:

**Auto stop:** Stops when the specimen has been through.

**Relative Stop:** Stops when it has returned to its starting point.

**Absolute Stop:** Stops when the ultimate reset point in all axes has been reached.

### Database

A library of 99 different milling programs with related specimen name or number can be saved with all milling parameters which can be recalled at any time. Data with Metkon milling tips is also listed for easy selection.



Container for Milling Tips



Air Cooling System

A smart clamping solution for practical daily use: pneumatic clamping device offers advantages in milling and general use. The pneumatic clamping device can be used for accurate clamping and increase productivity and ensure repeatable alignment. Air cooling system is also offered optionally which is ideal for applications hard material.

SPECTRAL MM has advanced techniques and software with programmable HMI touch screen controls increasing the productivity, sample consistency and operator comfort.

### Controlled Material Removal

SPECTRAL MM allows you to preset the amount of material to be removed very accurately. The vertical movement of the milling head is motorized with digital positioning and display on the touch screen LCD. The robust design of the column guarantees high reproducibility. The material to be removed from the specimen can be preset in increments of 10 microns

### Milling Parameters

The preselection of the milling feed rate (0,5-16mm/sec) is possible from the touch screen LCD. The feed rate is automatically adjusted, if needed reduced, resulting in perfect surfaces and eliminating sample and machine damage.



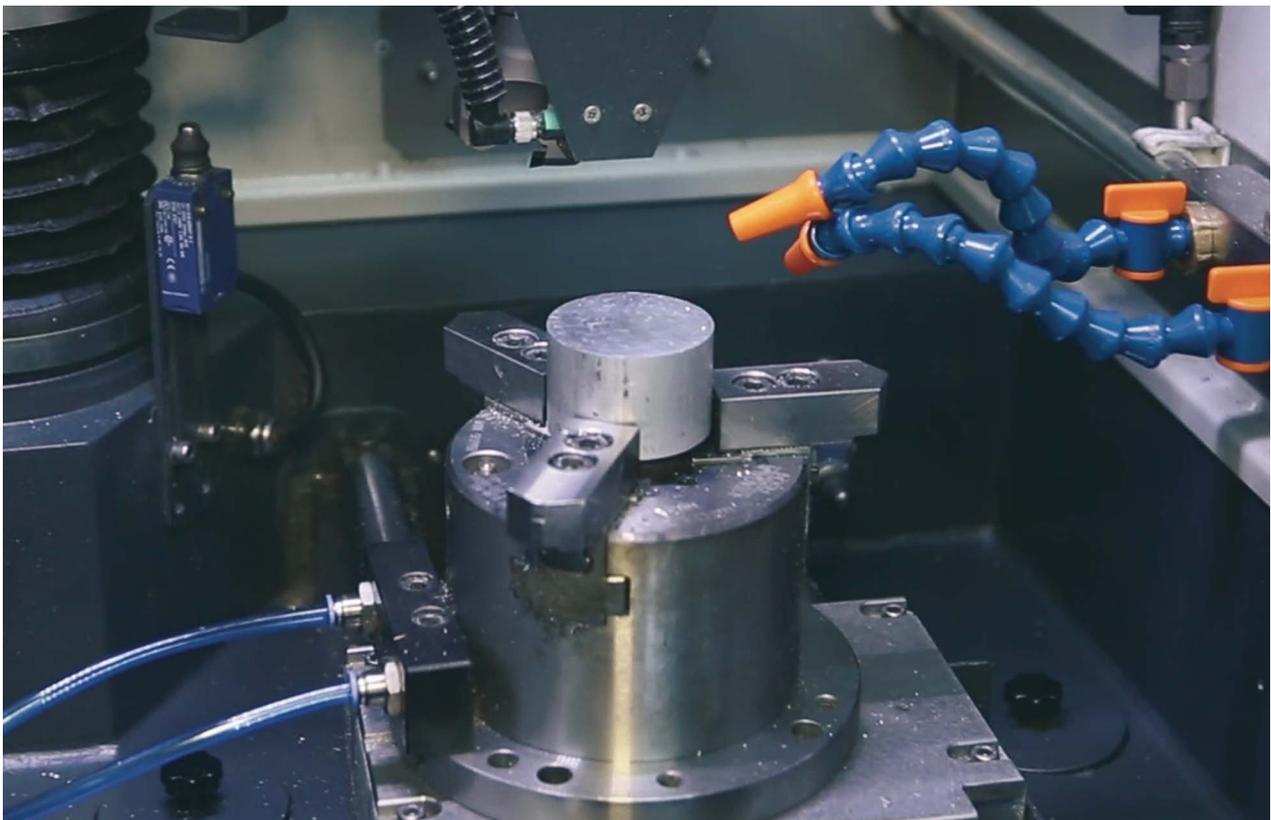
Spectral MM with Floor Cabinet



### Sample Preparation for Spectroscopy

Optical emission spectrometry (OES) and X-Ray fluorescence are most commonly used techniques for the analysis of metals and solid samples.

Sample preparation of metals and materials have become more and more important because of the rapid development and improvement of both software as well as OES and XRF-devices during the past few years that shifts the detection limit for trace analyses. It is crucial to have the sample properly prepared. The sample needs to be both representative, homogeneous and with an even surface in order to eliminate factors that can influence the results. For the preparation of solid metal samples METKON offers manual and automatic sample preparation machines - from the small table-top disc surface grinder to automatic milling machine. With METKON Sample Preparation Machines, you feel yourself ready for the analysis.



## SPECTRAL MM

ORDER NO	80 04
MODEL NO	MM
Milling Head Movement	Auto
Table Feeding Y-axis	Auto
HMI Touch Screencontroller, (inch)	7"
Milling Dia. Capacity, (mm)	Ø60
Max Sample Size, Height (mm)	60 mm
Y-axis travel, (mm)	140 mm
Z-axis travel, (mm)	60 mm
Milling Power kW[S1]	2,2
Milling Head Speed, (rpm)	500 - 4000
Table Feedrate, (mm/s)	500µ-16000µ
Size WxDxH (cm)	64x83x73
Size WxDxH (with cabinet), (cm)	64x83x154
Weight, (kg)	165
Weight, (kg) (with cabinet)	225
Max Milling Depth (mm)	3
Axial Feeding (mm)	Auto

## SPECIFICATION

### 80 04

#### — SPECTRAL MM

Automatic fine surface milling machine, for preparation of non-ferrous, steel samples upto 55 HRC for OES and XRF analysis, bench top compact design, Siemens PLC control unit, Programmable with coloured 7" HMI touch screen control, closed housing, max. safety provided with interlocking switch, large working space with LED lighting, chip container, for samples upto 60 mm dia. automatic sample feeding with adjustable fine speed control, digital depth setting, digital setting of milling height with accuracy of 0,01 mm., cutting motor 2,2 kW, digital setting of cutter rotational speed to obtain optimum surfaces for different materials, ready for operation. Without milling head. Without clamping devices. Without cooling system. 400 V, 3-phase, 50 Hz.

#### Accessories for Spectral MM

### GR 1808

— Milling head 63 mm for 5 cutting tips,for specimens up to 55mm dia.

### GR 1809

— Milling head 80 mm for 6 cutting tips,for specimens up to 70mm dia.

### GR 1810

— Manual measuring tool for cutter positioning

### GR 1840

— Automatic Sample Height Measurement System for full cyclic operation. To be ordered simultaneously together with the machine order)

### GR 1841

— Automation Software for full cyclic operation.

(To be ordered simultaneously together with GR 1840)

### GR 1801

— Mechanical clamping device for samples upto 60 mm.

### GR 1829

— Mechanical 3-jaw chuck

### GR 1833

— Pneumatic clamping device 3-jaw chuck (To be ordered simultaneously together with the machine order)

### YM 7550-00

— Soft Jaws for Pneumatic Clamping Device (GR 1819)

### GR 1816

— T-slotted table

### GR 1821

— Air cooling system for Spectral MM (To be ordered simultaneously together with the machine order)

### GR 1802-01

— Floor Cabinet FORCI Plan/DGP Plan/SPECTRAL MM/PG/AG

#### Spare Part Kit for SPECTRAL MM

### GR 1852

— Recommended Set of Spare Parts, SPC MM

\* Other voltages and frequencies available upon request. Please state when ordering. All specifications are subject to change without notice.

